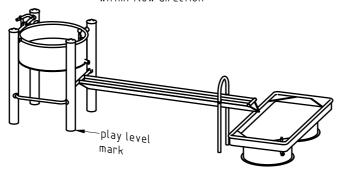
Fix water trough with 1° inclination within flow direction



For the gargoyle connection and installation, see <u>separate</u> instructions

- 1. Assign a device location considering the space requirements (impact area).
- 2. Excavate soil for foundations, according to drawing.

  Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
- 3. Pour in a drain layer of gravel of approx. 10 cm thickness between the bottom of the posts and plain base of foundation.
- 4. Insert reinforcing steel into the corresponding holes of the posts.
- 5. Place posts type A according to the corresponding number (see foundation layout) into the respective foundation hole. Play level mark (=aluminium blind rivet) complies with the installation depth. Align every post by means of the play level mark facing into the same direction (see detail or foundation layout).
- 6. For installation of the pre-assembled components and/or single parts, the screws slightly have to be lubricated with installation paste!

Tighten all screws after having aligned all components.

Screw connections see details in attached list.

- 7. Grout foundations with compressed concrete C20/25, chamfer and round off the edges, cover the foundations with a surface which meets the requirements for impact attenuation so that the critical fall height of the surfacing is equal to, or greater than, the free height of fall of the equipment (acc. to EN 1176-1).
- 8. Release for play after concrete foundations have set.
- 9. According to maintenance instructions, check all screw connections after 4–5 weeks and retighten, if necessary.

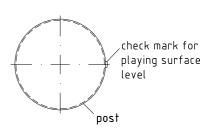
Please ensure that all special tools supplied (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.

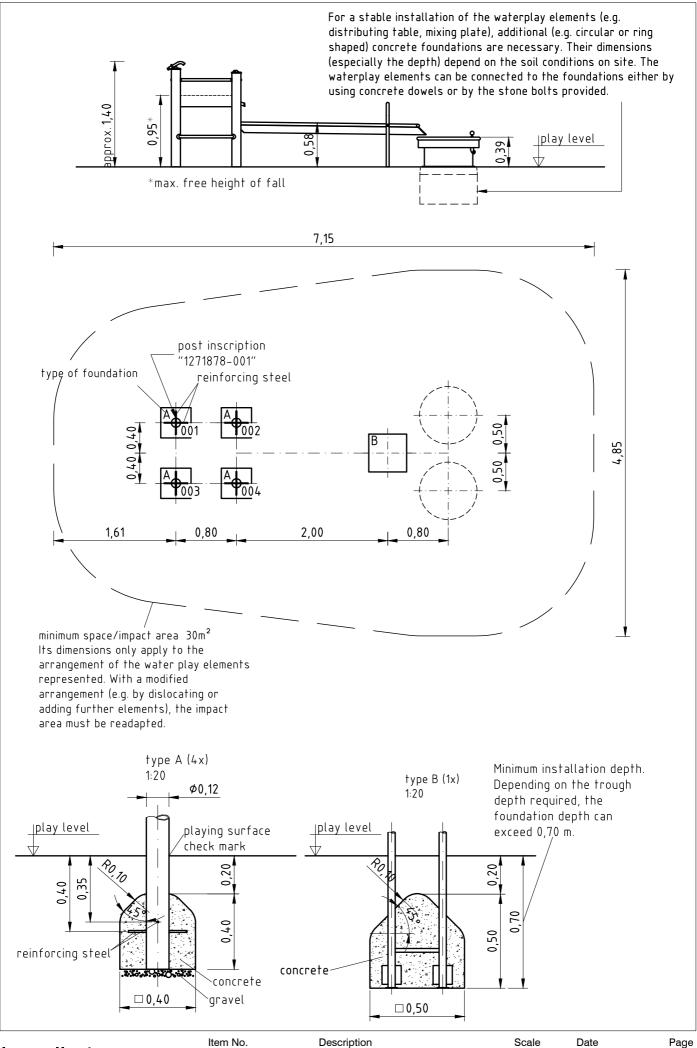
Necessarily insert all attachment parts before tightening the screws. It is NOT possible to insert them afterwards.

Top view 1:100



detail of check mark 1:5





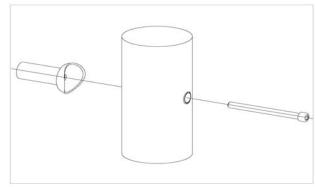


034050502 1294317 Item: Order:

K&K Water play structure

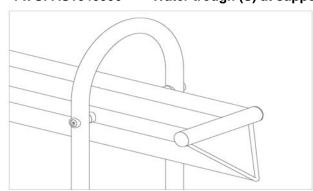
Location: **Building Project:** 

## Standard bolting of attachment parts (except platforms) to stainless steel posts 10 x SFES1210001



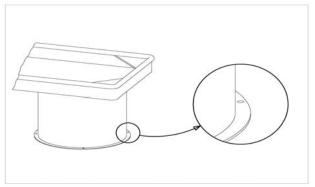
 position position				
per SC	Total	K&K-Item	Marking	
1 x	10 x	2030168	Cheese head screw with pin M12x140	

#### 1 x SFAS1040006 Water trough (S) at support



per SC	Total	K&K-Item	Marking
2 x	2 x	3400286	Dome head security screw-M10x50-Resistorx T45 A

#### 8 x SFAS1040011 Cylinder base plate fastening to foundation



per SC	Total	K&K-Item	Marking
1 x	8 x		Fastening set water play equipment M10x160 A2 stone bolt/washer/nuts

#### 4 x SFES1270001 Reinforcing steel for stainless steel posts



per SC	Total	K&K-Item	Marking
2 x	8 x	2130000	Reinforcing steel Ø 10 x 310 DIN 488



Item: **034050502** Order: 1294317

K&K Water play structure

Location: Building Project:

### 1 x SFWZ0000002 Security TORX wrench TR45



٠.				
	per SC	Total	K&K-Item	Marking
	1 x	1 x	3490033	Allen key security TORX T45

# 1 x SFWZ0000009 Hexagon insert socket driver 10mm 1/2" with borehole for Pin



per SC	Total	K&K-Item	Marking
1 x	1 x	2030170	Hexagon insert socket driver 10 mm 1/2" with drill hole for Pin

## 1 x SFWZ0000013 Lubricating metal, twin bag (2 x 4 g)



per SC	Total	K&K-Item	Marking
2 x	2 x	5300024	Metaflux fitting lubricant 2x4 g