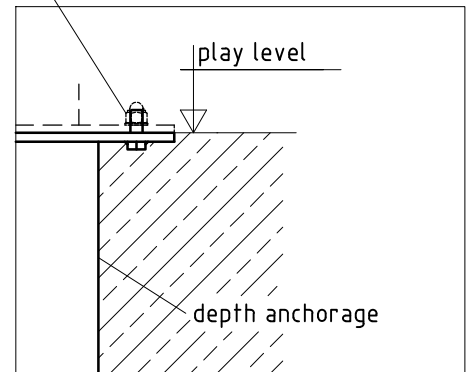


4x screw connection:
lock nut DIN 986-M16, zinc-coated;
washer DIN 125-17, zinc-coated



detail of depth anchorage
1:10

1. Assign a location for the equipment considering the (free) space requirements.
2. Excavate soil for foundation, according to drawing.
Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
3. Grout foundation with compressed concrete C20/25, insert depth anchorage into concrete according to drawing and align with spirit level.
4. Due to forced movement, it is essential to cover the impact area with a surface which meets the requirements for impact attenuation so that the critical height of the surfacing shall be equal to or greater than the free height of fall (acc. to EN 1176-1).
5. After concrete foundation has set fix equipment to depth anchorage in the following order:
Flange of bearing - washer - self-locking nut M16.
6. According to maintenance instructions, check all screw connections after 4-5 weeks and retighten, if necessary.

Please take care that all special tools (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the responsible persons.