© Kaiser & Kühne Freizeitgeräte D-27324 Eystrup

K & K Installation

1. Assign a location for thr equipment considering the space requirements (impact area.

Excavate soil for foundations, according to drawing. Please note: To achieve maximum stability and safe installation, a moderate level of soil solubility is required.

- 2. Pour in a drain layer of gravel of approx. 10 cm thickness between the bottom of the tubular pedestals and plain base of foundation.
- 3. Insert reinforcing steel into the corresponding holes of the tubular pedestals.
- 4. Place posts type A (see foundation layout) according to the corresponding number into the respective foundation hole. Play level mark (=aluminium blind rivet) complies with the installation depth. Align vertical posts by means of the play level mark facing into the same direction (see detail or foundation layout).
- 5. For installation of the pre-assembled components and/or single parts, the screws slightly have to be lubricated with installation paste!
- Tighten all screws <u>after having aligned</u> all components. Screw connections see details in attached list.

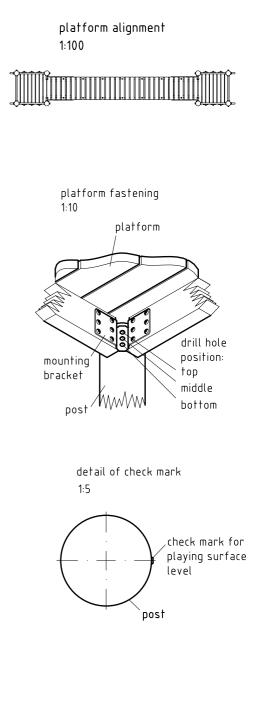
We recommend not to insert the protection caps enclosed before first maintenance as they are only suitable for one-time use (see description in item No. 8).

- 6. Grout foundations with compressed concrete C20/25, chamfer and round off the edges, cover the foundations with a surface which meets the requirements for impact attenuation so that the critical height of the surfacing is equal to or greater than the free height of fall of the equipment (acc. to EN 1176-1).
- 7. Release for play after concrete foundations have set.
- 8. Check all screw connections acc. to maintenance instructions after 4–5 weeks and retighten if necessary. Afterwards cover the screw heads with protection caps as follows: Insert grey protection caps into the countersunk drills. The non-countersunk drills have to be covered with the red protection caps by placing them onto the base part. Strongly pound them (e.g. by using a plastic mallet) until they audibly snap into the base part groove.

Please ensure that all special tools (e.g. special Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.

Necessarily insert all attachment parts before tightening the screws.

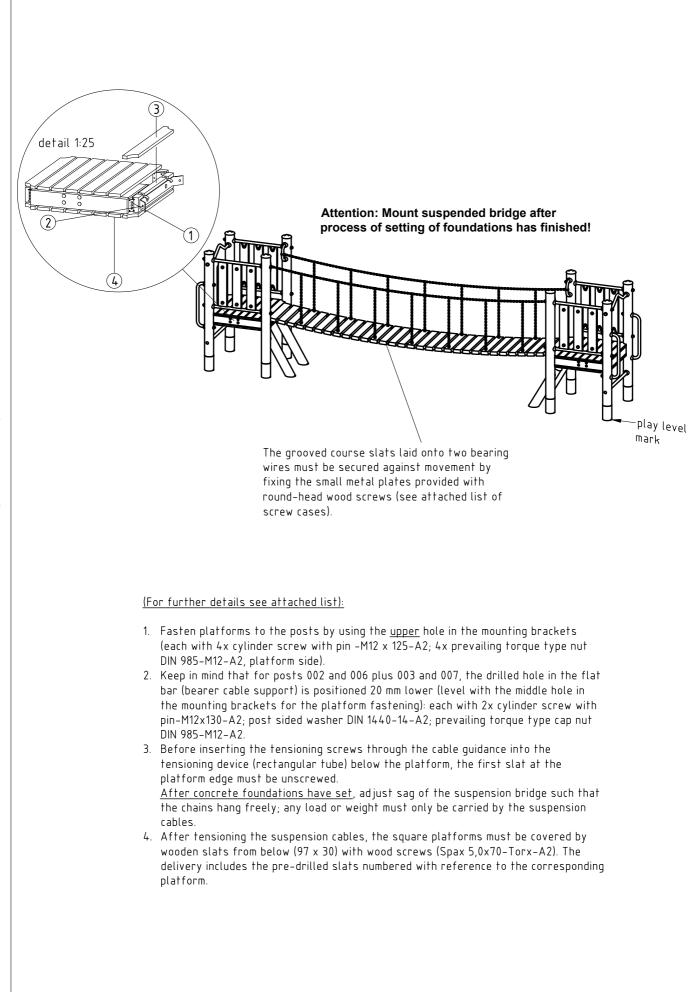
It is NOT possible to insert them afterwards.



Description K&K Bridge combination Scale Date

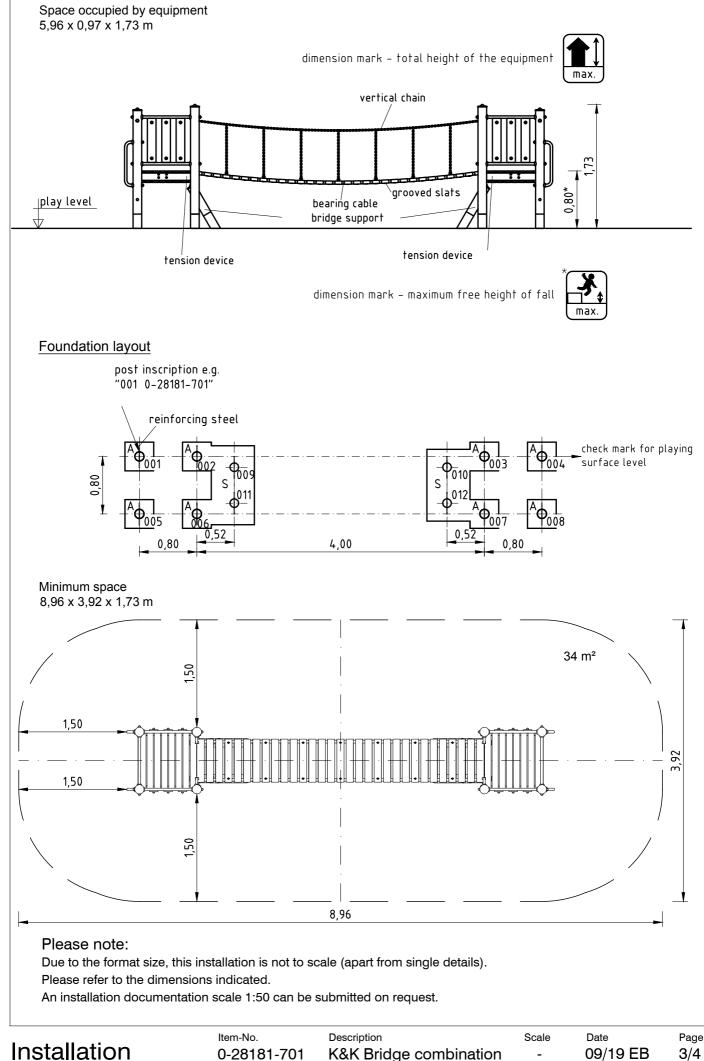
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0-28181-701

K&K Bridge combination

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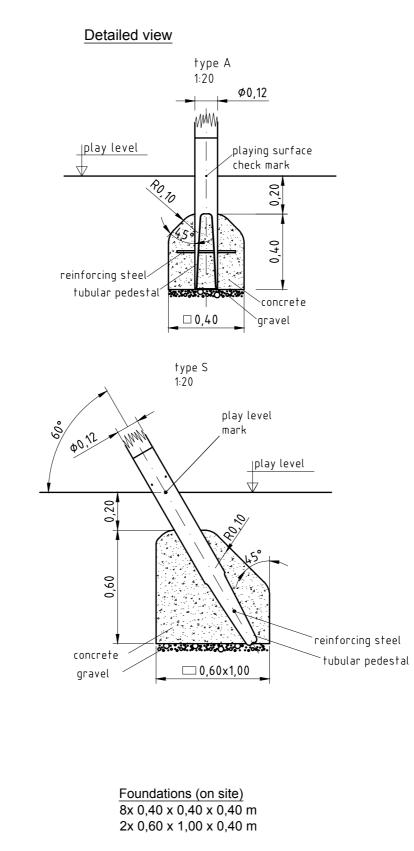
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K & K Installation

09/19 EB

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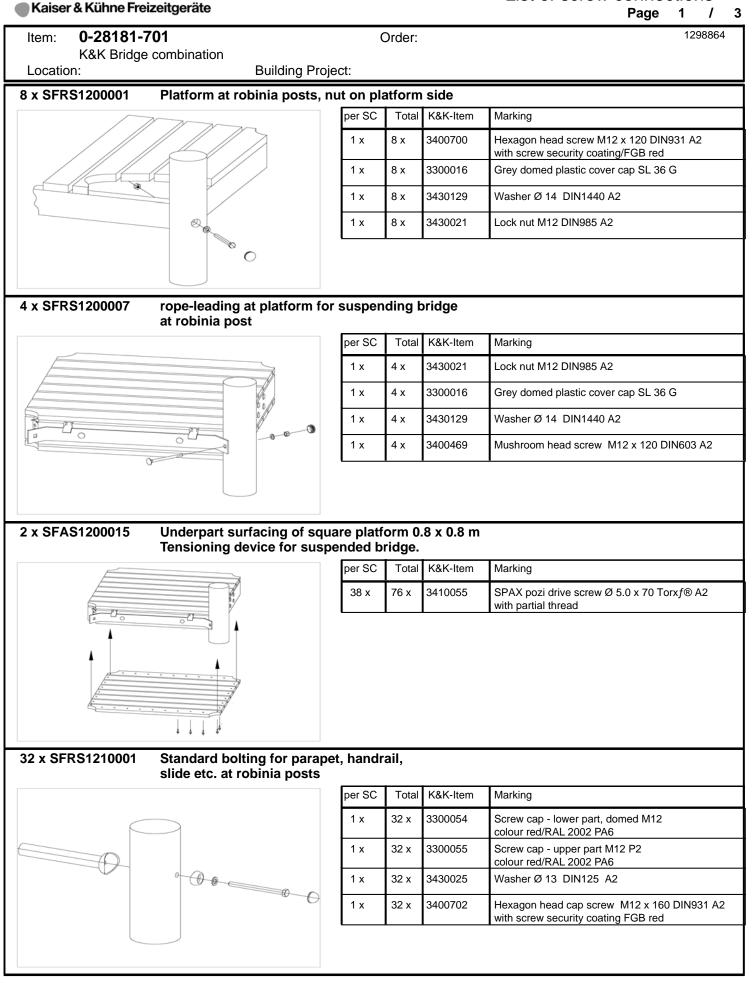
(approximate) concrete needs 1 m³

Installation

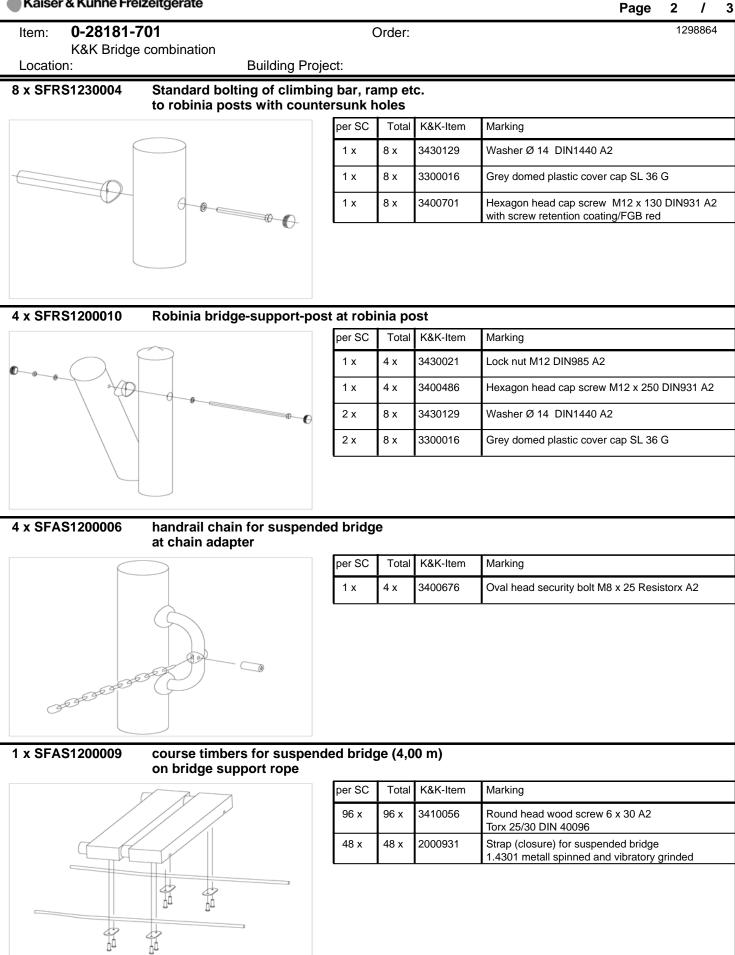
<u>Parts list</u>		028181701	GB
item no.	quantity	description	image
	1	set of (12 pcs.) laminated Robinia posts Ø 120 equipped with stainless steel tubular pedestal short length = 600/800 mm / with bottom cut-outs and protective stainless steel post cap	
1200021	2	square platform 0,80 m x 0,80 m	
1210358	2	bowed guardrail 0,80 m	
1210359	2	horizontal bar/ladder rung 0,80 m	
1210047	4	vertical stainless steel handle 0,60 m	
1210109	4	timber infill barrier 0,80 m x 0,65 m	

<u>Parts list</u>		028181701	GB	
item no.	quantity	description	image	
1200025	1	suspension bridge 4,00 m	2 [°] 2 [°]	
6200053	2	pair of twin sheet metal fastening elements		
1298864	1	fastening kit for 0-28181-701	SCHRAUBENPAKET	

List of screw connections



Kaiser & Kühne Freizeitgeräte



List of screw connections

List of screw connections

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Total 14 x 14 x 14 x 14 x 14 x Total	ded bridge K&K-Item 3430051 3430025 3410056 2000930 K&K-Item 2130000	Marking Hexagon cap nut M12 DIN 986 A2 Washer Ø 13 DIN125 A2 Round head wood screw 6 x 30 A2 Torx 25/30 DIN 40096 Strap (suspending) for bridge 1.4301 spinned and vibratory grinded Marking Reinforcing steel Ø 10 x 310 DIN 488
Total 14 x 14 x 14 x 14 x 14 x Total	K&K-Item 3430051 3430025 3410056 2000930 K&K-Item	Marking Hexagon cap nut M12 DIN 986 A2 Washer Ø 13 DIN125 A2 Round head wood screw 6 x 30 A2 Torx 25/30 DIN 40096 Strap (suspending) for bridge 1.4301 spinned and vibratory grinded
14 x 14 x 14 x 14 x Posts Total	3430051 3430025 3410056 2000930 K&K-Item	Hexagon cap nut M12 DIN 986 A2 Washer Ø 13 DIN125 A2 Round head wood screw 6 x 30 A2 Torx 25/30 DIN 40096 Strap (suspending) for bridge 1.4301 spinned and vibratory grinded
14 x 14 x 14 x posts Total	3430025 3410056 2000930 K&K-Item	Washer Ø 13 DIN125 A2 Round head wood screw 6 x 30 A2 Torx 25/30 DIN 40096 Strap (suspending) for bridge 1.4301 spinned and vibratory grinded
14 x 14 x posts	3410056 2000930 K&K-Item	Round head wood screw 6 x 30 A2 Torx 25/30 DIN 40096 Strap (suspending) for bridge 1.4301 spinned and vibratory grinded
14 x posts	2000930 K&K-Item	Torx 25/30 DIN 40096 Strap (suspending) for bridge 1.4301 spinned and vibratory grinded
posts Total	K&K-Item	Strap (suspending) for bridge 1.4301 spinned and vibratory grinded Marking
Total	K&K-Item	
Total	K&K-Item	
12 x	2130000	Reinforcing steel Ø 10 x 310 DIN 488
Total	K&K-Item	Marking
Total	K&K-Item	Marking
1 x	3490081	Security TORX wrench TR40
Total		Marking
		Lubricating metal box à 30g
1 x	5200026	Brush for lubricating metal
	Total 1 x 1 x	Total K&K-Item 1 x 5300039