

- Assign a device location considering the space requirements (impact area).
   Slide direction recommended: north-east or in half-shade of trees.
- 2. Excavate soil for foundations, according to drawing.

  Please note: To achieve maximum stability and a safe installation, a
  moderate level of soil solubility is required.
- 3. Pour in a drain layer of gravel of approx. 10 cm thickness between the bottom of the posts and plain base of foundation.
- 4. Insert reinforcing steel into the corresponding holes of the posts.
- 5. Place posts type A according to the corresponding number (see foundation layout) into the respective foundation hole. Play level mark (=aluminium blind rivet) complies with the installation depth. Align every post by means of the play level mark facing into the same direction (see detail or foundation layout).
- 6. For installation of the pre-assembled components and/or single parts, the screws slightly have to be lubricated with installation paste!

Screw together platforms and posts by using the middle hole in the mounting brackets.

Tighten all screws after having aligned all components.

Install the slide exit with an inclination of 5° in sliding direction. Screw connections see details in attached list.

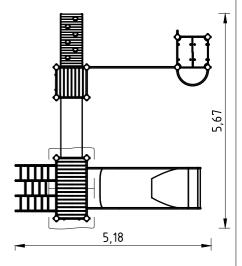
We recommend not to insert the protection caps enclosed before first maintenance as they are only suitable for one-time use (see description in item No. 9).

- 7. Grout foundations with compressed concrete C20/25, chamfer and round off the edges, cover the foundations with a surface which meets the requirements for impact attenuation so that its critical fall height is equal to or greater than the maximum free height of fall of the equipment (acc. to EN 1176-1). The run-out section fall zone must have surfacing with a critical fall height of at least 1000 mm (acc. to EN 1176-3).
- 8. Release for play after concrete foundations have set.
- 9. According to maintenance instructions, check all screw connections after 4–5 weeks and retighten, if necessary. Afterwards cover the screw heads with protection caps as follows: Insert grey protection caps into the countersunk drills (e.g. for platforms). The non-countersunk drills (e.g. for railings or a slide) have to be covered with the red protection caps by placing them onto the base part. Strongly pound them (e.g. by using a plastic mallet) until they audibly snap into the base part groove.

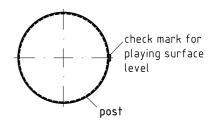
Please ensure that all special tools supplied (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.

Necessarily insert all attachment parts before tightening the screws. It is NOT possible to insert them afterwards.

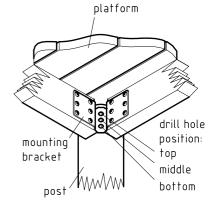
platform orientation 1:100

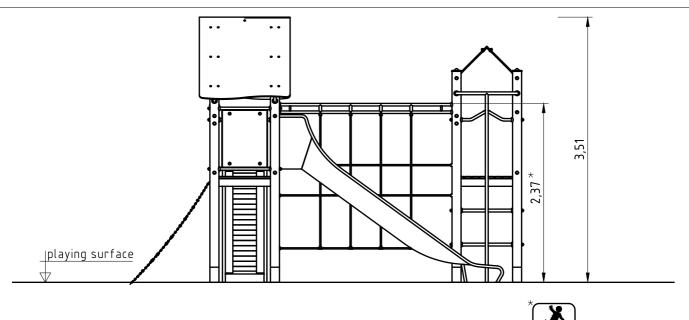


detail of check mark



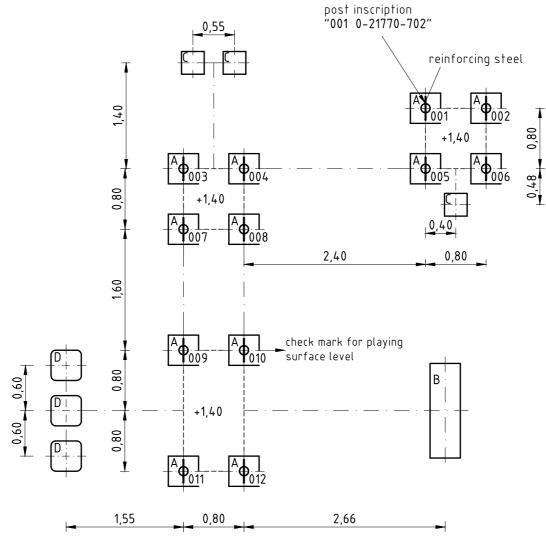
platform fastening 1:10





dimension mark - maximum free height of fall





#### Please note:

Due to the format size, this installation is not to scale (apart from single details).

Please refer to the dimensions indicated.

An installation documentation scale 1:50 can be submitted on request.

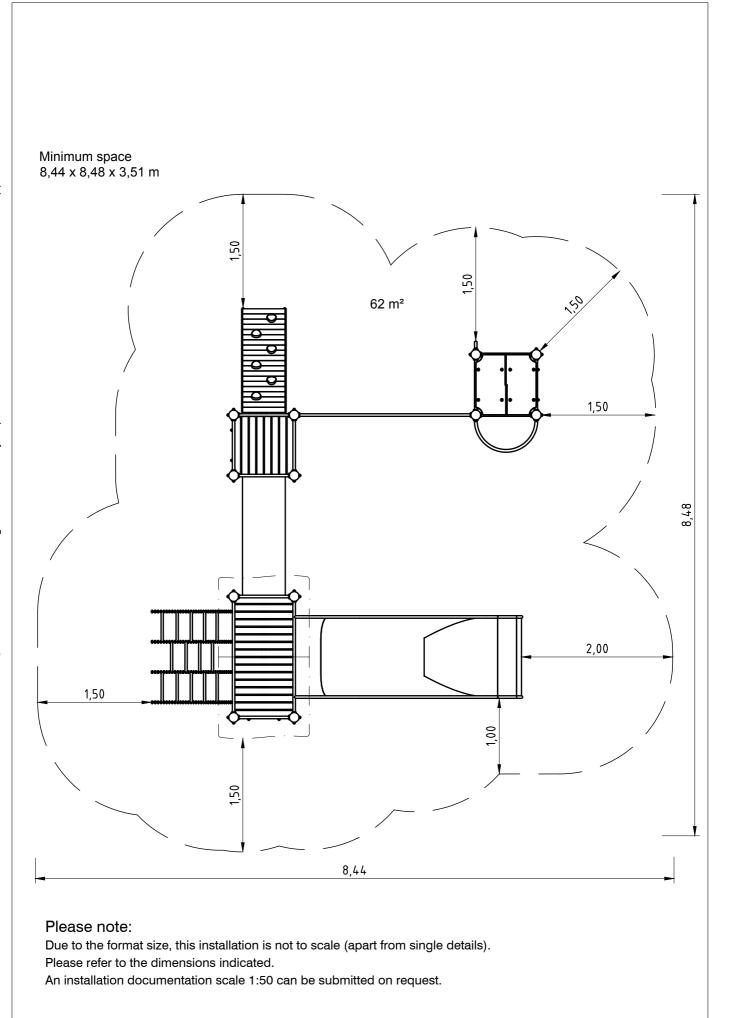
Installation

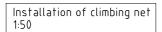
Item No. 0-21770-702 Description K&K Play structure

Scale

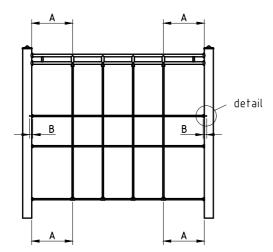
Date 05/19 EB

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Insert horizontal rope ends into the bushes until the metal sleeve pressed-on the end is located behind the lateral drill. Center the net with average distances A and B.

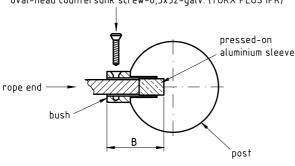


reinforcing steel tubular pedestal

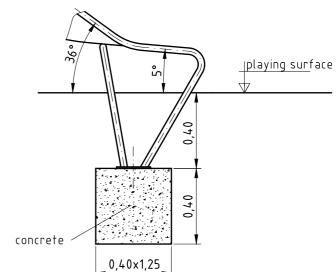
type B (1x) 1:20

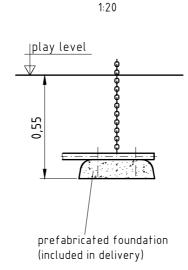
topview detail 1:5

oval-head countersunk screw-6,3x32-galv. (TORX PLUS IPR)



type C (2x)





type D (3x)

Foundations (on site)
12 x 0,40 x 0,40 x 0,40 m
2 x 0,30 x 0,30 x 0,40 m
1 x 0,40 x 1,25 x 0,40 m

(approximate) concrete needs 1 m<sup>3</sup>

Item No. **0-21770-702** 

Description K&K Play structure

Scale

Date 05/19 EB Page **5/5** 

Parts list		021770702	GB
item no.	quantity	description	image
	1	set of 12 pcs. of laminated Robinia posts with stainless steel tubular pedestal with bottom cut-outs and protective stainless steel post cap / with red powder-coating/RAL 2002	
1200000	2	square platform 0,80 m x 0,80 m	
1200001	1	rectangular platform 0,80 m x 1,60 m	
1230030	1	sloped chain ladder (1,60/1,40 m)	
1230100	1	climb up ramp 0,80 m platform height 1,40 m	
1230091	1	climbing pole 2,50 m / horizontal arch	

Parts list		021770702	GB
item no.	quantity	description	image
1210359	2	horizontal bar/ladder rung 0,80 m	
1210047	1	vertical stainless steel handle 0,60 m	
1210358	3	bowed guardrail 0,80 m	
1210022	2	tandem guardrail 0,80 m	
1210023	1	tandem guardrail 1,60 m	200
1210004	3	infill panel 0,80 m x 0,80 m / red HPL	

Parts list		021770702	GB
item no.	quantity	description	image
1230080	1	black climbing net 2,40 m x 2,20 m type 1	
1200008	1	crawl tunnel (1,60 m)	
041447001	1	K&K Wide attachment slide (1,40)	
1240031	1	pitch roof 0,80 m x 0,80m / dark brown HPL	
1240037	1	gable roof 45° / 1,60 m x 0,80 m / brown HPL	
1293730	1	fastening kit for 021770702	SCHRAUBENPAKET

1293730

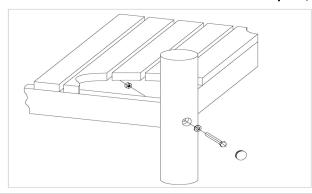


Item: **021770702** Order:

K&K Play structure

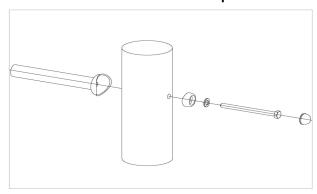
Location: Building Project:

## 12 x SFRS1200001 Platform at Robinia post, nut is platform-sided



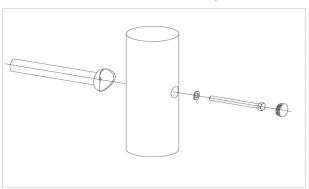
per SC	Total	K&K-Item	Marking
1 x	12 x	3400700	Hexagon head screw M12 x 120 DIN931 A2 with screw security coating/FGB red
1 x	12 x	3300016	Grey domed plastic cover cap SL 36 G
1 x	12 x	3430129	Washer Ø 14 DIN1440 A2
1 x	12 x	3430021	Lock nut M12 DIN985 A2

# 60 x SFRS1210001 Standard bolting of barriers, handrails, slides to Robinia posts



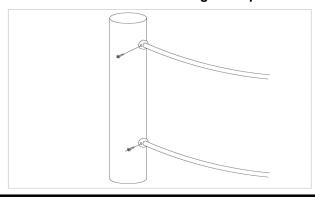
per SC	Total	K&K-Item	Marking
1 x	60 x	3300054	red protective screw cap - lower part, domed M12
1 x	60 x	3300055	red protective screw cap - upper part, domed M12
1 x	60 x	3430025	Washer Ø 13 DIN125 A2
1 x	60 x	3400702	Hexagon head cap screw M12 x 160 DIN931 A2 with screw security coating FGB red

## 6 x SFRS1230004 Standard bolting of climbing poles, ramps etc. to Robinia posts with countersunk holes



per SC	Total	K&K-Item	Marking
1 x	6 x	3300016	Grey domed plastic cover cap SL 36 G
1 x	6 x	3430129	Washer Ø 14 DIN1440 A2
1 x	6 x	3400701	Hexagon head cap screw M12 x 130 DIN931 A2 with screw retention coating/FGB red

#### 6 x SFAS1230005 Climbing net/rope fastening to post



per SC	Total	K&K-Item	Marking
1 x	6 x	3400515	Oval head countersunk screw Torx Ø 6,3 x 32 galv.

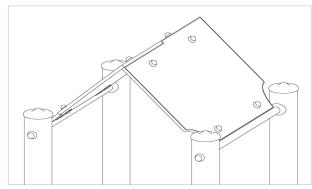


Item: **021770702** Order: 1293730

K&K Play structure

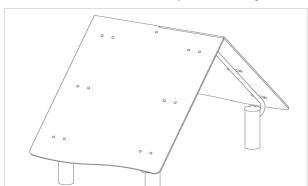
Location: Building Project:

### 1 x SFAS1240002 Ridge roof 0,80 m x 0,80 m HPL panel fastening on double clips (bottom-sided)



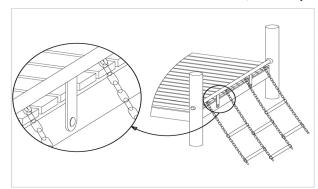
per SC	Total	K&K-Item	Marking
4 x	4 x	3400024	Mushroom head screw M10 x 35 DIN603 A2
4 x	4 x	3300056	white protective screw cap - lower part, M10
4 x	4 x	3300057	white protective screw cap - upper part, M10
4 x	4 x	3430048	Lock nut M10 DIN985 A2
4 x	4 x	3430014	Washer Ø 10,5 DIN125 form B A2
2 x	2 x	6240003	double clip for tent roofs (angled at 90°)

## 1 x SFAS1240005 Gable roof 1.6 m x 0.8 m HPL plates at stay tubes and bolted down angle brackets on the inside



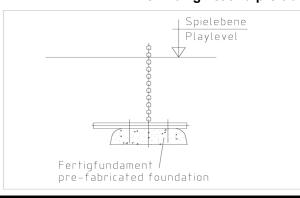
per SC	Total	K&K-Item	Marking
1 x	1 x	6240001	Corner plate for gable roof 90°
26 x	26 x	3430011	Hexagon cap nut M10 DIN986 A2
26 x	26 x	3430014	Washer Ø 10,5 DIN125 form B A2
26 x	26 x	3400138	mushroom head screw square neck M10x30 DIN 60

### 1 x SFAS1230003 Chain ladder 1,60 m at platform joist



per SC	Total	K&K-Item	Marking
2 x	2 x	3430014	Washer Ø 10,5 DIN125 form B A2
2 x	2 x	3300056	white protective screw cap - lower part, M10
2 x	2 x	3300057	white protective screw cap - upper part, M10
2 x	2 x	3430048	Lock nut M10 DIN985 A2
2 x	2 x	3400416	Mushroom head screw M10 x 65 DIN603 A2

### 3 x SFAS1230007 Connection pipe between chain ladder/space net/ climbing net and prefabricated foundation (item N° 15150)



per SC	Total	K&K-Item	Marking
2 x	6 x	3430025	Washer Ø 13 DIN125 A2
2 x	6 x	3400498	Hexagon head cap screw M12 x 55 DIN931 A2

1293730

Page

021770702 Item:

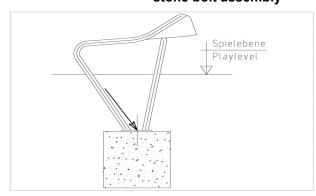
K&K Play structure

**Building Project:** 

Order:

Location:

#### Slide run-out section (up to 2,00 m) on foundation 1 x SFAS1070006 stone bolt assembly



1	per SC	Total	K&K-Item	Marking
	2 x	2 x	1070365	Set of stone bolts for slide run-out section M12x160

#### 12 x SFES1270007 Reinforcing steel for tubular pedestals



per SC	Total	K&K-Item	Marking
1 x	12 x	2130000	Reinforcing steel Ø 10 x 310 DIN 488

#### 1 x SFWZ0000010 Security bit TORX PLUS IPR 30 x 25



per SC	Total	K&K-Item	Marking
1 x	1 x	3490038	Security bit TORX PLUS IPR 30 x 25

#### 2 x SFWZ0000012 Lubricating metal (30g box) incl. brush



per SC	Total	K&K-Item	Marking
1 x	2 x	5300039	Lubricating metal box 30g
1 x	2 x	5200026	Brush for lubricating metal